

Parts Manual

SPEEDZTR 42 / 96649620I

SPEEDZTR 42BF / 96649630I

SPEEDZTR 46BF / 96588310I

SPEEDZTR 54BF / 96588320I

Please read the operator's manual carefully and make sure you understand the instructions before using the machine.

When you need spare parts or support in service questions, warranty issues, etc., please consult the following professional:

This Parts Manual belongs to the machine with the manufacturing number:	Engine	Transmission

Manufacturing Number

The machine’s manufacturing number can be found on the printed plate affixed to the engine compartment.

Stated on the plate, from the top are:

- The machine’s type designation (I.D.).
- The manufacturer’s type number (Model).
- The machine’s serial number (Serial no.)

Please have the type designation and serial number available when ordering spare parts.

The engine’s manufacturing number is stamped on one of the valve covers.

The plate states:

- The engine’s model.
- The engine’s type.
- Code

Please have these available when ordering spare parts.

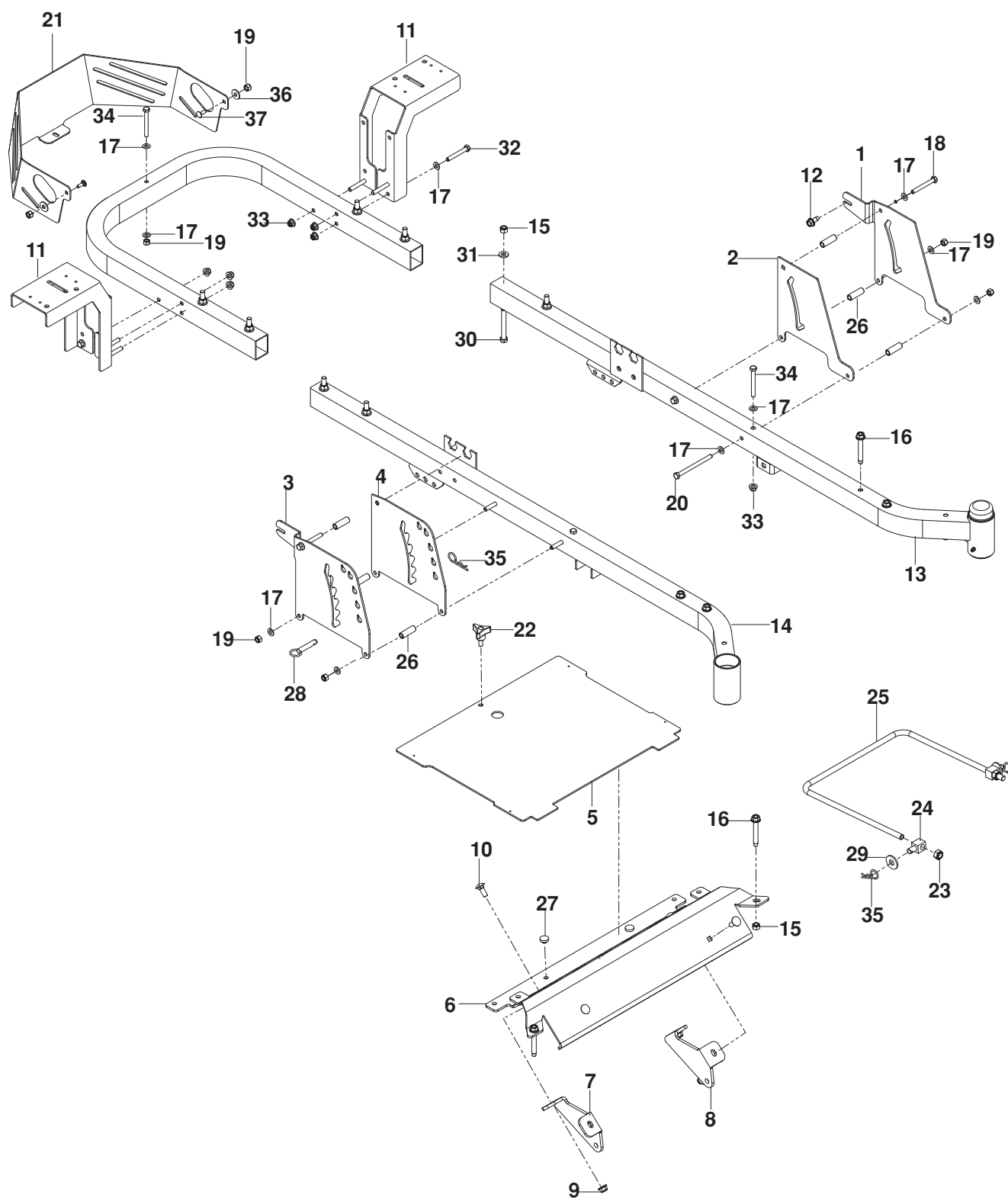
The wheel motors and hydrostatic pumps have a barcode decal affixed at the rear.

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NOTE: ALL FASTENERS ARE GRADE 5 UNLESS OTHERWISE SPECIFIED.

FRAME

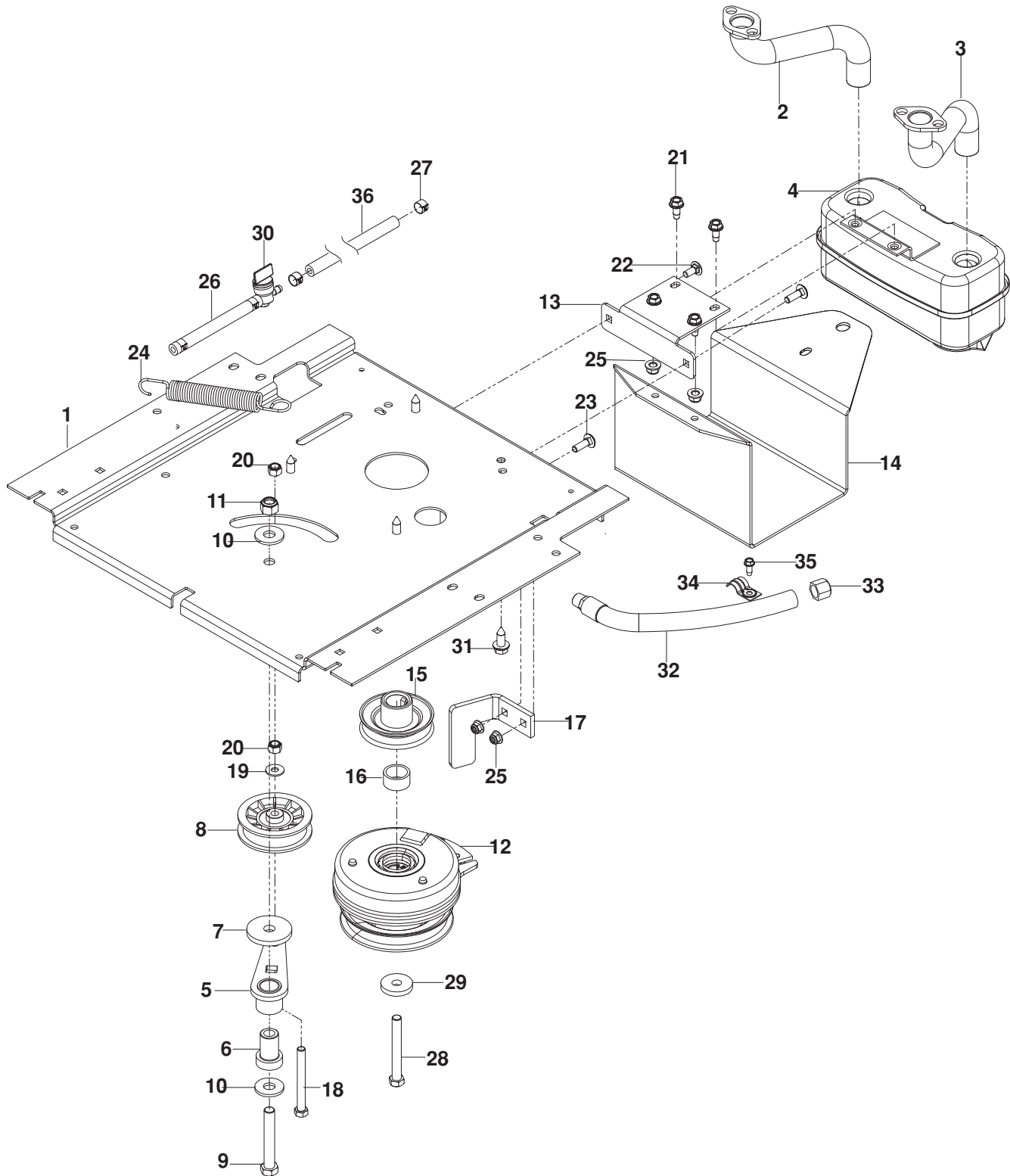


FRAME

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	521 984902....	1....	PLATE, OUTER BRAKE	20..	539 102335....	4....	BOLT $\frac{5}{16}$ -18 x 4 HEX HD
2..	510 206703....	1....	PLATE, BRAKE LATCH	21..	522 956702....	1....	GUARD, REAR
3..	521 985102....	1....	PLATE, LIFT OUTER	22..	539 104411....	1....	KNOB w/ STUD
4..	510 240502....	1....	PLATE, LIFT INNER	23..	539 119124....	2....	NUT $\frac{7}{16}$ -14 HEX NYLOC
5..	522 842904....	1....	FOOT PLATE w/DECALS	24..	539 114789....	2....	SWIVEL
6..	522 740704....	1....	FOOT REST	25..	521 938101....	1....	LINK, FRONT SUSPENSION
7..	522 443302....	1....	MOUNT, STRUT RT	26..	515 988101....	6....	SPACER $\frac{1}{2}$ OD x $1\frac{1}{2}$
8..	522 443304....	1....	MOUNT, STRUT LT	27..	539 102587....	2....	GROMMET, BUMPER
9..	521 996501....	4....	NUT $\frac{3}{8}$ -16 HEX FLG NYLOC	28..	539 102526....	1....	LIFT PIN
10..	539 990645....	4....	BOLT $\frac{3}{8}$ -16 x 1 RD HD	29..	539 109554....	2....	WASHER $\frac{1}{2}$ FLT
11..	510 225902....	2....	SUPPORT, FENDER	30..	539 101341....	8....	BOLT $\frac{3}{8}$ -16 x 3 HEX HD
12..	539 107475....	2....	BOLT $\frac{5}{16}$ -18 x $\frac{3}{4}$ THD FRM	31..	539 990122....	8....	WASHER $\frac{3}{8}$ SAE FLT
13..	510 177504....	1....	FRAME, FRONT RT	32..	539 976938....	6....	BOLT, HEX HD $\frac{5}{16}$ -18 x $2\frac{1}{4}$
14..	510 177404....	1....	FRAME, FRONT LT	33..	539 112899..	12....	NUT $\frac{5}{16}$ -18 HEX FLG NYLOC
15..	539 976979..	14....	NUT $\frac{3}{8}$ -16 HEX NYLOC	34..	539 101721....	3....	BOLT $\frac{5}{16}$ -18 x $2\frac{3}{4}$ HEX HD
16..	539 111976....	6....	BOLT $\frac{3}{8}$ -16 x $2\frac{5}{8}$ THD FRM	35..	539 976989....	2....	HAIRPIN
17..	539 990188..	24....	WASHER $\frac{5}{16}$ SAE FLT	36..	539 990598....	2....	WASHER $\frac{1}{4}$ FLT
18..	539 991046....	2....	BOLT $\frac{5}{16}$ -18 x $2\frac{1}{2}$ HEX HD	37..	539 990316....	2....	BOLT $\frac{5}{16}$ -18 x $\frac{3}{4}$ RD HD
19..	539 990717..	11....	NUT $\frac{5}{16}$ -18 HEX NYLOC				

ENGINE PLATE

MODELS 966496201, 966496301, 965883201

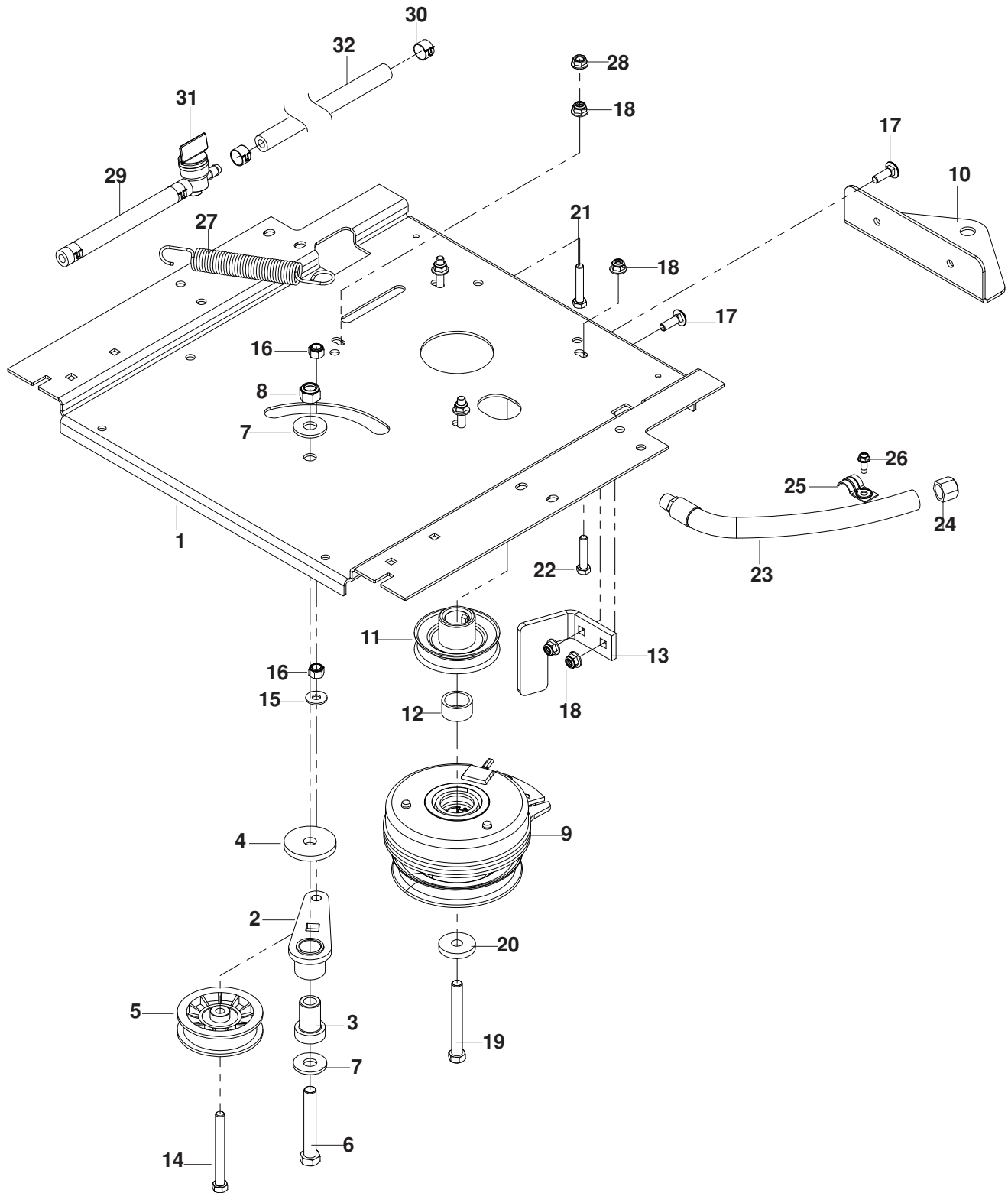


ENGINE PLATE

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	510 172002....	1....	PLATE, ENGINE	19..	539 990692....	2....	WASHER $\frac{5}{16}$ STD FLT
2..	532 159955....	1....	EXHAUST TUBE, RT	20..	539 976979....	2....	NUT $\frac{3}{8}$ -16 HEX NYLOC
3..	532 160589....	1....	EXHAUST TUBE, LT	21..	539 107475....	4....	BOLT $\frac{5}{16}$ -18 x $\frac{3}{4}$ THD FRM
4..	539 131604....	1....	MUFFLER ASM TWIN	22..	539 990316....	1....	BOLT, RD HD $\frac{5}{16}$ -18 x $\frac{3}{4}$
5..	539 112092....	1....	ARM, IDLER	23..	539 990208....	2....	BOLT, RD HD $\frac{5}{16}$ -18 x 1
6..	539 101231....	1....	SPINDLE, IDLER	24..	532 196105....	1....	SPRING, DECK DRIVE
7..	539 112670....	1....	WASHER, HEAVY	25..	539 112899....	5....	NUT $\frac{5}{16}$ -18 HEX FLG NYLOC
8..	539 110311....	1....	PULLEY, IDLER	26..	539 115736....	1....	FUEL LINE 8"
9..	539 103433....	1....	BOLT, HEX HD $\frac{1}{2}$ -13 x $3\frac{1}{4}$	27..	539 912222....	4....	CLAMP, HOSE
10..	539 109554....	2....	WASHER $\frac{1}{2}$ FLT	28..	539 976944....	1....	BOLT, HEX HD $\frac{7}{16}$ -20 x $3\frac{1}{2}$
11..	539 101331....	1....	NUT $\frac{1}{2}$ -13 HEX NYLOC	29..	539 110064....	1....	WASHER, CLUTCH
12..	505 287301....	1....	CLUTCH	30..	539 916325....	1....	VALVE, FUEL
13..	510 260402....	1....	BRACKET, MUFFLER	31..	532 120616....	4....	HHFS $\frac{3}{8}$ -16 x 1 THD FRM
14..	510 260502....	1....	GUARD, MUFFLER	32..	539 101362....	1....	HOSE, DRAIN
15..	539 114530....	1....	PULLEY, ENGINE	33..	539 101364....	1....	PLUG, OIL
16..	539 112252....	1....	SPACER	34..	539 101363....	1....	CLAMP
17..	510 246002....	1....	STOP, CLUTCH	35..	539 990362....	1....	SCREW $\frac{1}{4}$ -20 x $\frac{5}{8}$ SLF TP
18..	539 109389....	1....	BOLT, HEX HD $\frac{3}{8}$ -16 x $3\frac{1}{2}$	36..	539 110424....	1....	FUEL LINE 24"

ENGINE PLATE

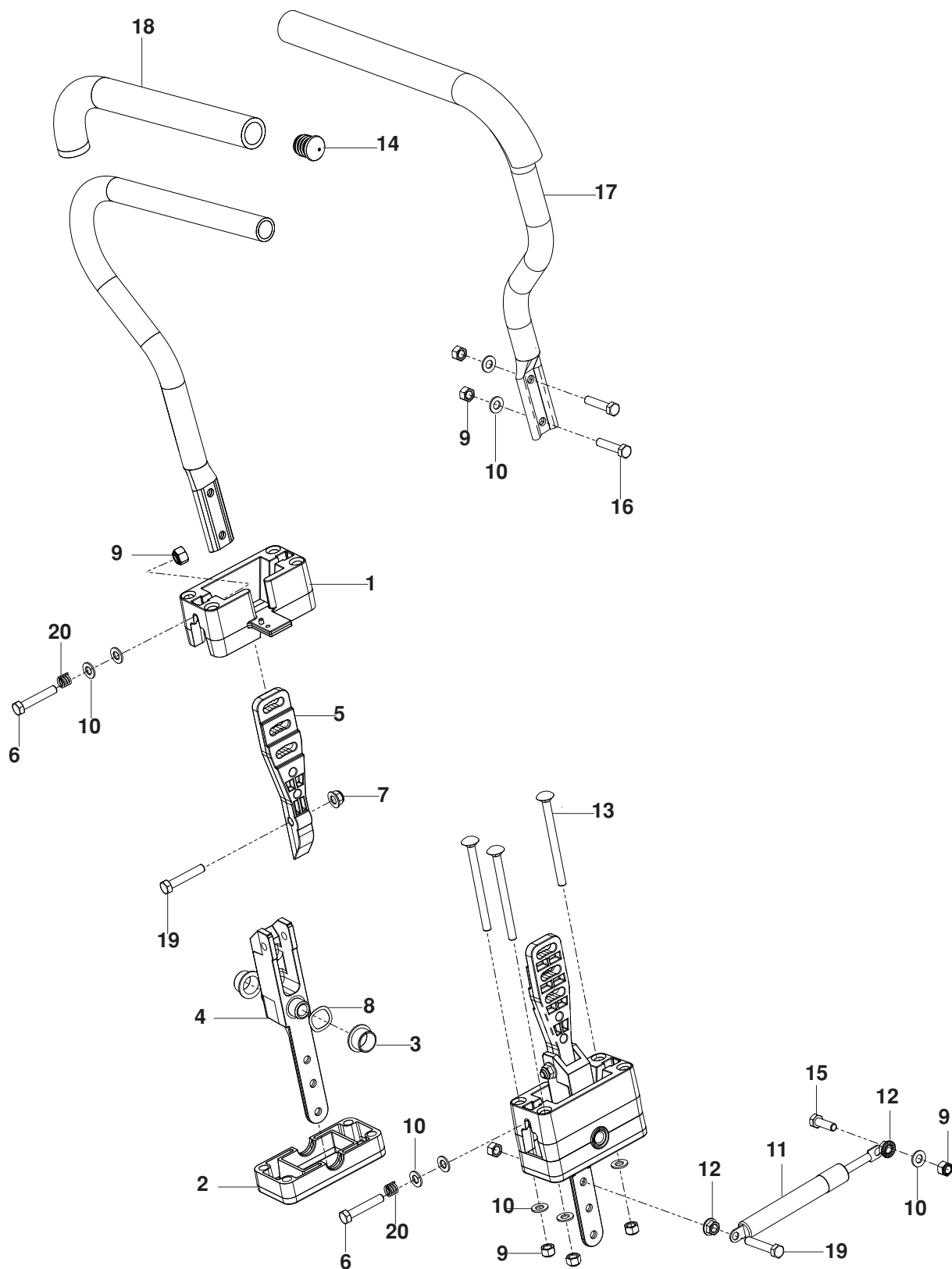
MODEL 965883101



ENGINE PLATE

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	510 172002....	1....	PLATE, ENGINE	18..	539 112899....	6....	NUT $\frac{5}{16}$ -18 HEX FLG NYLOC
2..	539 112092....	1....	ARM, IDLER	19..	539 976944....	1....	BOLT $\frac{7}{16}$ -20 x $3\frac{1}{2}$ HEX HD
3..	539 101231....	1....	SPINDLE, IDLER	20..	539 110064....	1....	CLUTCH WASHER
4..	539 112670....	1....	HEAVY WASHER	21..	539 990669....	1....	BOLT $\frac{5}{16}$ -18 x $1\frac{3}{4}$ HEX HD
5..	539 110311....	1....	PULLEY, IDLER	22..	539 976935....	3....	BOLT $\frac{5}{16}$ -18 x $1\frac{1}{2}$ HEX HD
6..	539 103433....	1....	BOLT, HEX HD $\frac{1}{2}$ -13 x $3\frac{1}{4}$	23..	539 101362....	1....	HOSE, DRAIN
7..	539 109554....	2....	WASHER $\frac{1}{2}$	24..	539 101364....	1....	PLUG, OIL
8..	539 101331....	1....	NUT $\frac{1}{2}$ -13 HEX NYLOC	25..	539 101363....	1....	CLAMP
9..	505 287301....	1....	CLUTCH	26..	539 990362....	1....	SCREW $\frac{1}{4}$ -20 x $\frac{5}{8}$ SLF TP
10..	516 011802....	1....	HITCH	27..	532 196105....	1....	SPRING, DECK DRIVE
11..	539 114530....	1....	PULLEY, ENGINE	28..	539 990585....	1....	NUT $\frac{5}{16}$ -18 HEX WHIZLK
12..	539 112252....	1....	SPACER	29..	539 115736....	1....	FUEL LINE 8"
13..	510 246002....	1....	STOP, CLUTCH	30..	539 912222....	4....	CLAMP, HOSE
14..	539 109389....	1....	BOLT, HEX HD $\frac{3}{8}$ -16 x $3\frac{1}{2}$	31..	539 916325....	1....	VALVE, FUEL
15..	539 990692....	2....	WASHER $\frac{5}{16}$ STD FLT	32..	539 110424....	1....	FUEL LINE 24"
16..	539 976979....	2....	NUT $\frac{3}{8}$ -16 HEX NYLOC	NOT SHOWN			
17..	539 990208....	2....	BOLT, RD HD $\frac{5}{16}$ -18 x 1	539 131601 ...	1....	MUFFLER EXTENSION	

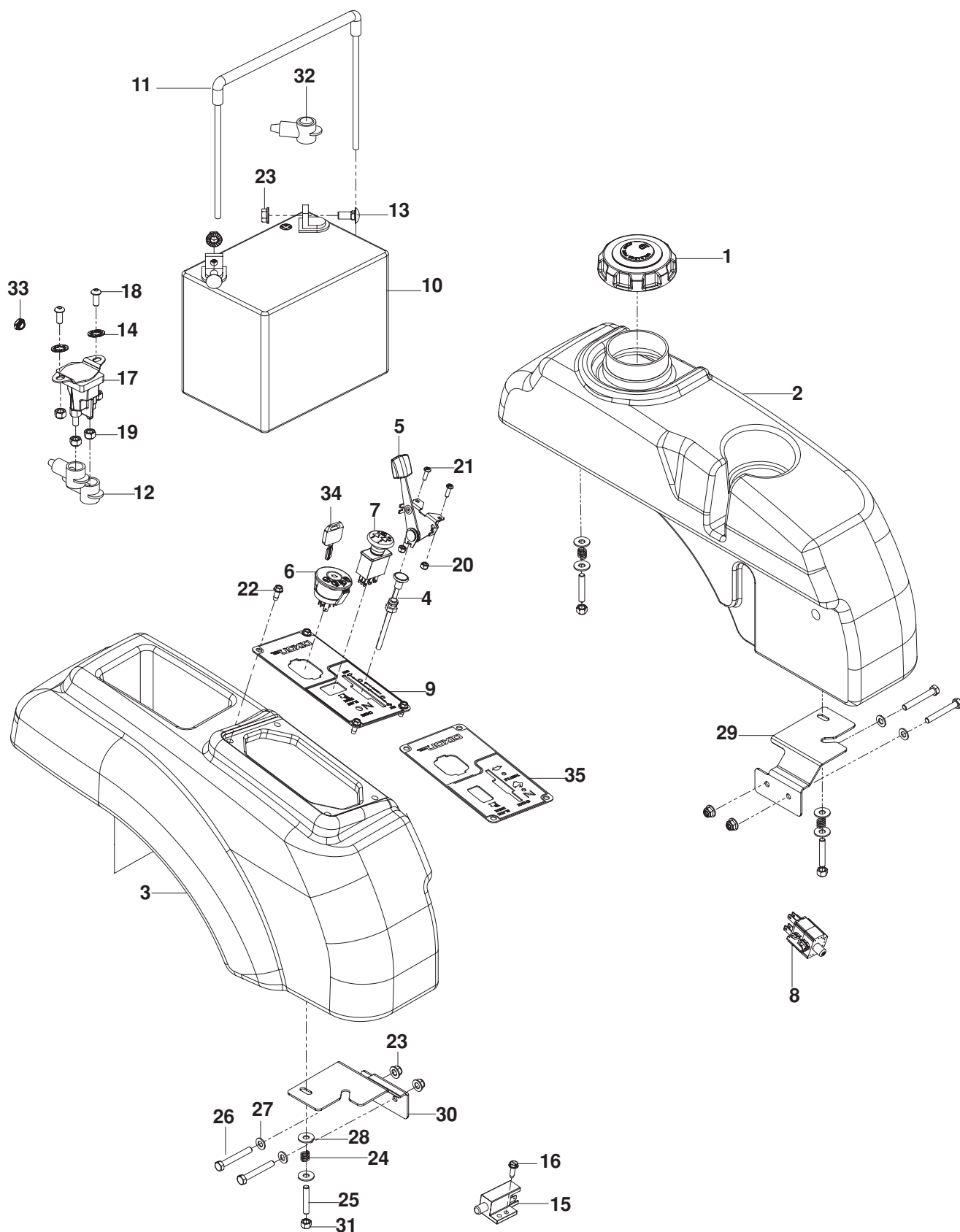
STEERING



STEERING

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 131517....	2....	BLOCK, UPPER	11..	539 102720....	2....	DAMPENER
2..	539 131519....	2....	BLOCK, LOWER	12..	539 990585....	4....	NUT $\frac{5}{16}$ -18 HEX WHIZLK
3..	539 131518....	4....	BEARING, FLANGE	13..	510 422601....	6....	BOLT, RD HD $\frac{5}{16}$ -18 x 4
4..	522 452901....	2....	PIVOT SECTION, DRIVE	14..	539 122636....	2....	PLUG, END
5..	539 131521....	2....	MOUNT, DRIVE CONTROL	15..	539 990209....	2....	BOLT, HEX HD $\frac{5}{16}$ -18 x 1
6..	539 108395....	2....	BOLT $\frac{5}{16}$ -18 x 2 HEX HD	16..	539 976935....	4....	BOLT, HEX HD $\frac{5}{16}$ -18 x 1½
7..	539 112899....	2....	NUT $\frac{5}{16}$ -18 FLANGE NYLOC	17..	522 524303....	2....	LEVER, w/ GRIP
8..	539 133007....	2....	WASHER, .825 x 1.087 WAVE	18..	539 122635....	2....	GRIP, FOAM
9..	539 990717..	13....	NUT $\frac{5}{16}$ -18 HEX NYLOC	19..	539 990669....	4....	BOLT, HEX HD $\frac{5}{16}$ -18 x 1¾
10..	539 990188..	11....	WASHER $\frac{5}{16}$ SAE FLT	20..	539 102845....	2....	SPRING

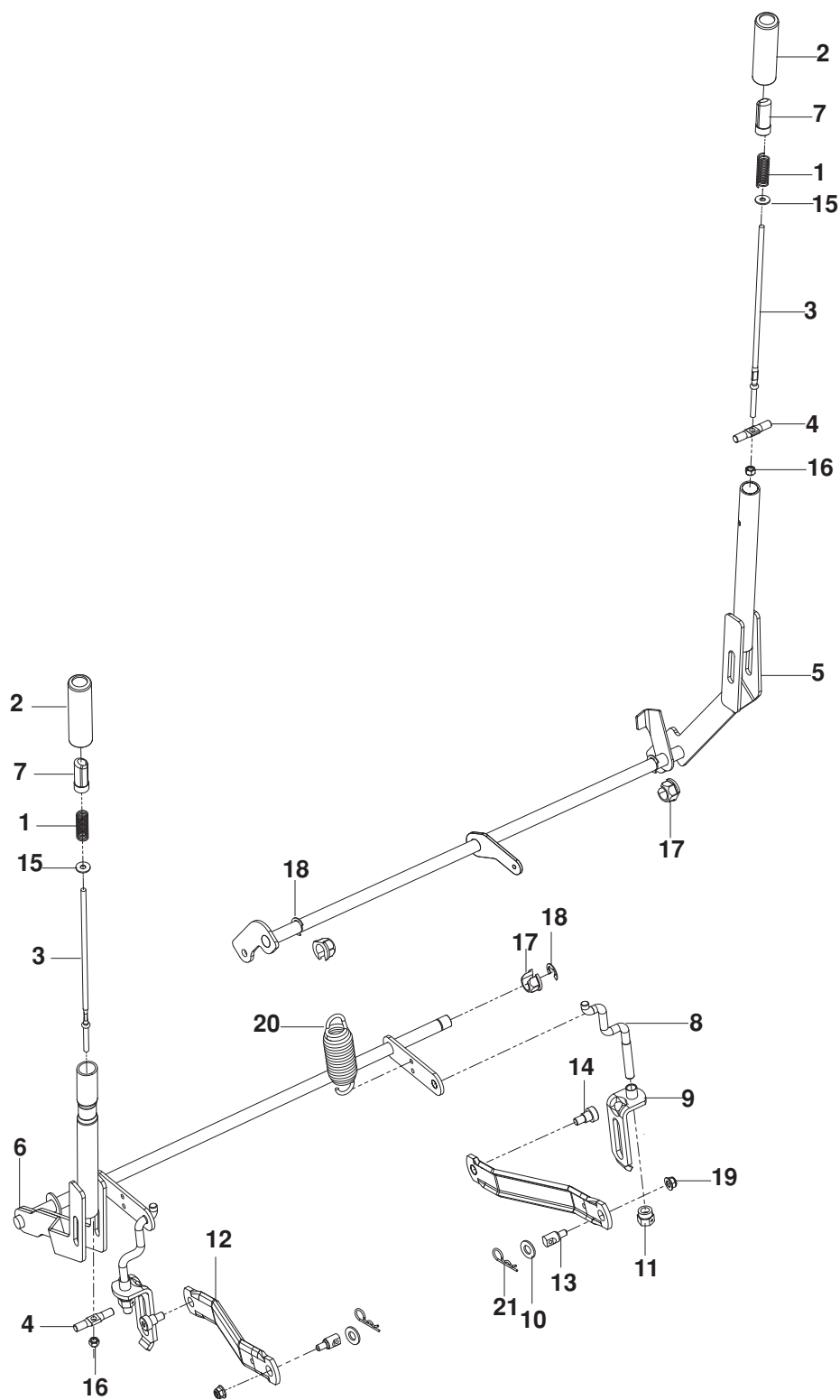
IGNITION



IGNITION

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 130394....	1....	CAP, FUEL	19..	539 976978....	8....	NUT 1/4-20 HEX NYLOC
2..	539 120904....	1....	FENDER, LT	20..	539 976977....	2....	NUT 10-24 HEX NYLOC
3..	539 120906....	1....	FENDER, RT	21..	539 976952....	2....	SCREW 10-24 x 5/8 MACHINE
4..	539 122736....	1....	CONTROL, CHOKE, MODELS 966496201, 966496301, 965883201	22..	539 990362....	4....	SCREW 1/4-20 x 5/8 SLF TP
5..	539 118816....	1....	CABLE, THROTTLE MODELS 966496201, 966496301, 965883201	23..	539 112899....	4....	NUT 5/16-18 FLANGE NYLOC
	539 120222 ...	1....	CABLE, THROTTLE MODEL 965883101	24..	539 102845....	4....	SPRING
6..	539 107541....	1....	SWITCH, IGNITION	25..	539 102502....	4....	STUD 5/16
7..	539 101768....	1....	SWITCH, CLUTCH	26..	539 976938....	4....	BOLT, HEX HD 5/16-18 x 2 1/4
8..	539 113792....	1....	SWITCH, BRAKE	27..	539 990188....	4....	WASHER 5/16 SAE FLT
9..	521 971501....	1....	PANEL, CONTROL MODELS 966496201, 966496301, 965883201	28..	539 990692....	8....	WASHER 5/16 STD FLT
10..	539 102436....	1....	BATTERY	29..	522 629404....	1....	SUPPORT, BRACKET LT
11..	539 131209....	1....	TIE DOWN, BATTERY	30..	522 629402....	1....	SUPPORT, BRACKET RT
12..	539 116400....	4....	TERMINAL COVER	31..	539 990717....	4....	NUT 5/16-18 HEX NYLOC
13..	539 990316....	2....	BOLT, RD HD 5/16-18 x 3/4	32..	539 102759....	1....	INSULATOR
14..	539 990053....	2....	WASHER 1/4 ITLW	33..	539 108120....	1....	NUT 1/4-20 HEX NYLOC THIN
15..	539 101080....	2....	SWITCH, NC	34..	539 107544....	1....	KEY, IGNITION
16..	539 991034....	2....	SCREW 10-24 x 5/8 WSH HD	35..	521 971502....	1....	PANEL, CONTROL MODEL 965883101
17..	539 101714....	1....	SOLENOID	NOT SHOWN			
18..	539 111229....	2....	SCREW 1/4-20 x 5/8 BTN SKT		539 103306 ...	2....	POSITIVE CABLE, LONG
					539 110068 ...	1....	BATTERY CABLE NEGATIVE
					515 980501 ...	1....	HARNESS, WIRING
					505 280001 ...	4....	TIE, WIRE

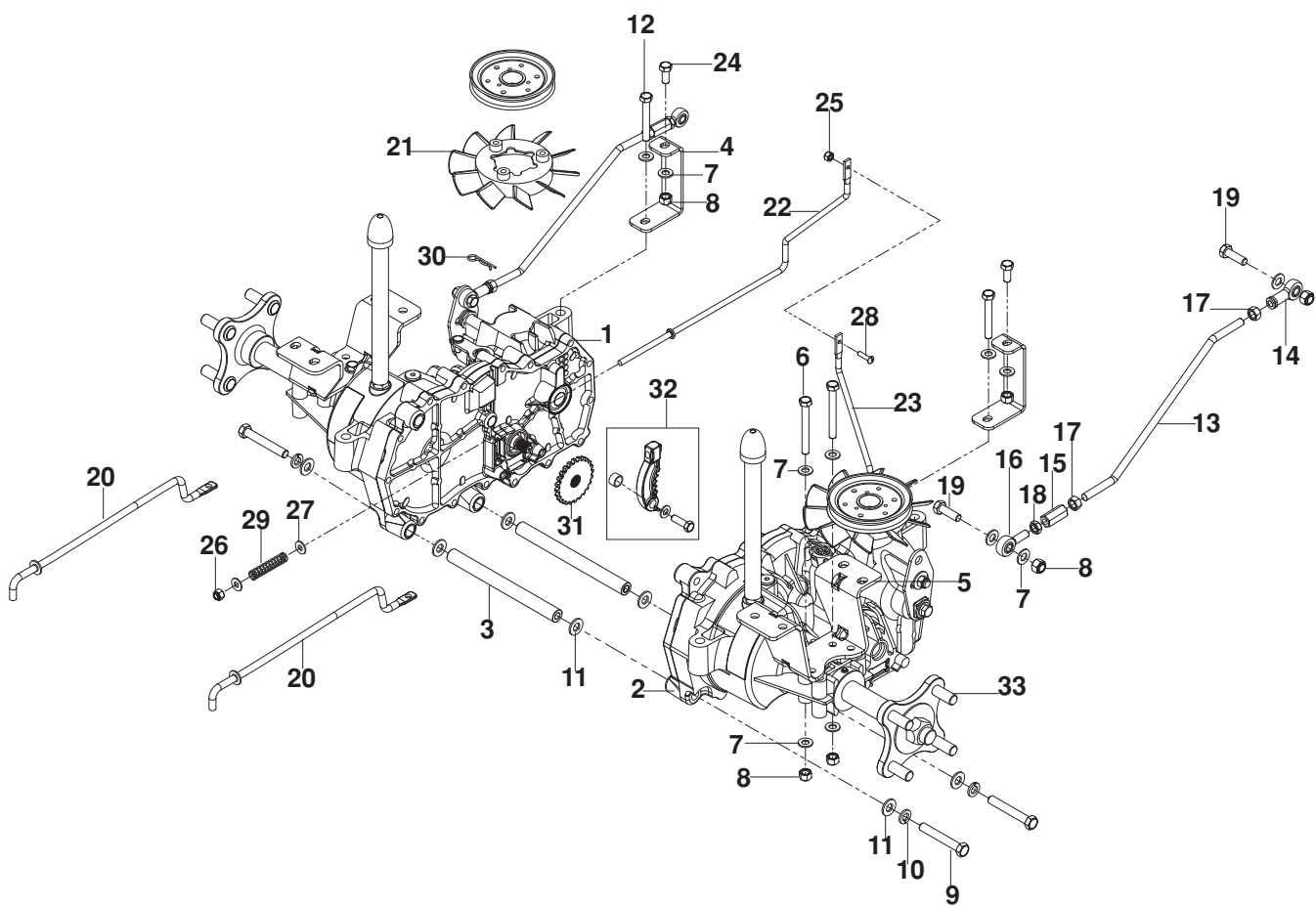
BRAKE / LIFT



BRAKE / LIFT

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	510 030701....	2....	SPRING, COMPRESSION	12..	532 195185....	2....	ARM, SUSPENSION RR
2..	510 207201....	2....	GRIP, HANDLE	13..	532 195161....	2....	STUD w/ ANTI-ROTATE
3..	510 422901....	2....	ROD, HANDLE RELEASE	14..	539 113621....	2....	BOLT $\frac{3}{8}$ -16 x $\frac{3}{8}$ SKT HD
4..	516 008801....	2....	ROD, LATCH RELEASE	15..	539 990598....	4....	WASHER $\frac{1}{4}$ FLT
5..	522 710804....	1....	SHAFT, BRAKE	16..	539 976978....	2....	NUT $\frac{1}{4}$ -20 HEX NYLOC
6..	522 823604....	2....	ARM, LIFTING	17..	510 184901....	4....	NUT
7..	510 207301....	2....	BUTTON, PUSH	18..	539 105069....	4....	E-RING
8..	525 847201....	2....	LINK, REAR SUSPENSION	19..	539 112899....	2....	NUT $\frac{5}{16}$ -18 FLANGE NYLOC
9..	522 858601....	2....	BRACKET, LIFT	20..	539 118762....	1....	SPRING
10..	539 976982....	2....	WASHER $\frac{5}{8}$ FLT SAE	21..	539 976989....	2....	HAIRPIN
11..	532 175994....	2....	NUT, LIFT LINK				

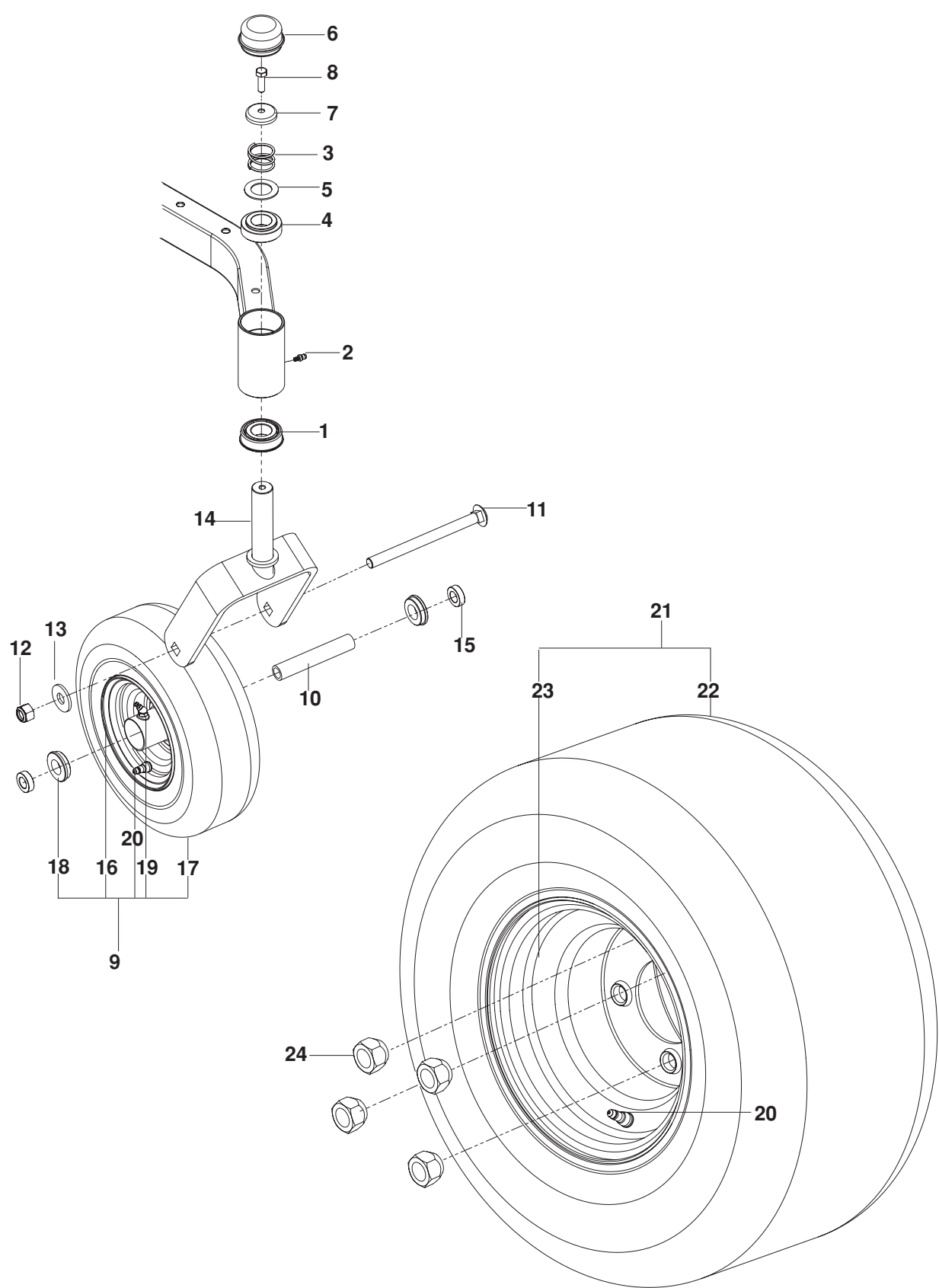
HYDRAULIC PUMP- MOTOR



HYDRAULIC PUMP- MOTOR

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	510 375601....	1....	EZT, LT	19..	539 990209....	2....	BOLT, HEX HD $\frac{5}{16}$ -18 x 1
2..	510 375602....	1....	EZT, RT	20..	522 941101....	2....	LINK ARM, BYPASS
3..	510 184101....	2....	SPACER TUBE	21..	539 120785....	2....	BLADE, FAN
4..	522 460702....	2....	SUPPORT, EZT FRT	22..	522 909001....	1....	ROD, EZT BRAKE LT
5..	510 185102....	2....	MOUNT, EZT RR		574 030501 ...	1....	ROD, EZT BRAKE LT MODEL 965883101
6..	539 101721....	4....	BOLT, HEX HD $\frac{5}{16}$ -18 x $2\frac{3}{4}$	23..	574 030502....	1....	ROD, EZT BRAKE RT
7..	539 990188..	18....	WASHER $\frac{5}{16}$ SAE FLT	24..	539 976934....	2....	BOLT, HEX HD $\frac{5}{16}$ -18 x $\frac{3}{4}$
8..	539 990717..	10....	NUT $\frac{5}{16}$ -18 HEX NYLOC	25..	539 976977....	1....	NUT 10-24 HEX NYLOC
	539 115617 ...	2....	NUT $\frac{5}{16}$ -18 NYLOC INSERT MODEL 965883101	26..	539 976978....	2....	NUT $\frac{1}{4}$ -20 HEX NYLOC
9..	539 990637....	4....	BOLT, HEX HD $\frac{3}{8}$ -16 x $2\frac{1}{2}$	27..	539 990055....	2....	WASHER $\frac{1}{4}$ FLT SAE
10..	539 990118....	4....	WASHER $\frac{3}{8}$ SPLT LK	28..	539 108535....	1....	SCREW 10-24 x $\frac{3}{4}$ SLTD RD
11..	539 990122....	8....	WASHER $\frac{3}{8}$ SAE FLT	29..	539 110342....	2....	SPRING, BRAKE ROD
12..	539 976938....	2....	BOLT, HEX HD $\frac{5}{16}$ -18 x $2\frac{1}{4}$	30..	539 976988....	2....	HAIRPIN, COTTER
13..	522 945001....	1....	ROD, MOTION CONTROL	31..	539 120080....	2....	COG, BRAKE DISC
14..	539 115729....	1....	ROD END RH	32..	539 120079....	2....	BRAKE ARM KIT
15..	539 116689....	1....	COUPLER, ROD END	33..	539 120064....	2....	HUB KIT
16..	539 116690....	1....	ROD END MALE LH		NOT SHOWN		
17..	539 990223....	2....	NUT $\frac{5}{16}$ -24 HEX		539 110411 ...	1....	BELT, EZT
18..	539 991073....	1....	NUT $\frac{5}{16}$ -24 HEX JAM LH				

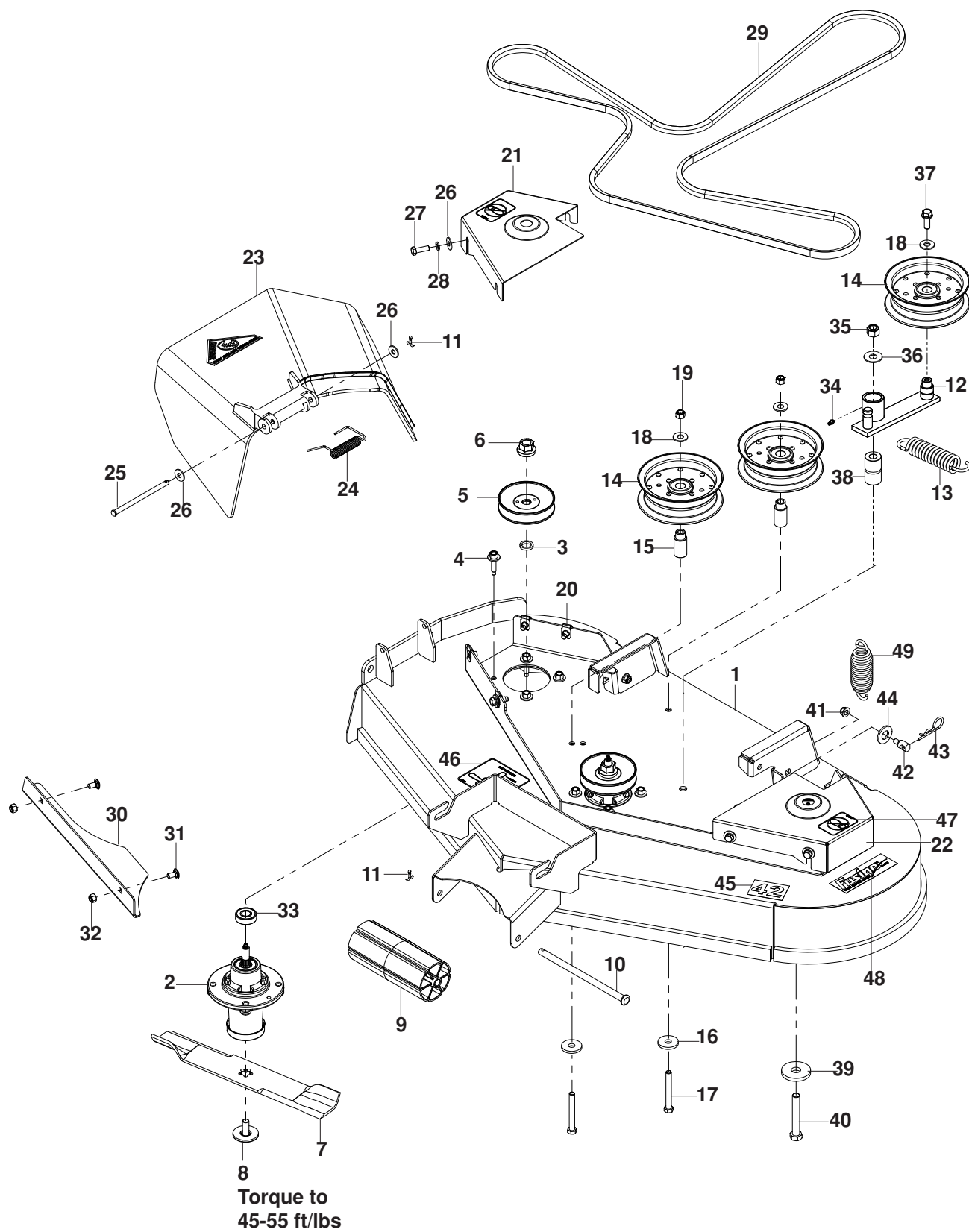
WHEELS AND TIRES



WHEELS AND TIRES

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 112660....	2....	BEARING, FLANGED	16..	539 106994....	2....	RIM
2..	539 115638....	2....	ZERK $\frac{3}{16}$ DRIVE	17..	539 106995....	2....	CASTER TIRE, 410/350 4 PLY
3..	539 115747....	2....	SPRING, CASTER	18..	539 102484....	4....	BEARING, FLANGED
4..	539 117901....	2....	BUSHING, CASTER	19..	539 103300....	2....	ZERK
5..	539 115675....	2....	WASHER	20..	539 912234....	4....	VALVE STEM
6..	539 102535....	2....	GREASE CAP	21..	539 112212....	2....	TIRE ASSY, REAR, 18 x 8.5-8
7..	539 115749....	2....	PLUG, CASTER		539 130820 ...	2....	TIRE ASSY, REAR, 18 x 9.5-8 MODEL 965883201
8..	539 115566....	2....	BOLT, HEX HD $\frac{5}{16}$ -18 x 1	22..	539 112213....	2....	TIRE
9..	539 110333....	2....	CASTER TIRE ASSY		539 130822 ...	2....	TIRE MODEL 965883201
10..	539 105543....	2....	SPACER	23..	539 112214....	2....	RIM
11..	539 121159....	2....	BOLT, RD HD $\frac{1}{2}$ -13 x $6\frac{1}{2}$		539 112217 ...	2....	RIM MODEL 965883201
12..	539 101331....	2....	NUT $\frac{1}{2}$ -13 HEX NYLOC	24..	539 101173....	8....	NUT, LUG $\frac{1}{2}$
13..	539 109554....	2....	WASHER $\frac{1}{2}$ FLT				
14..	539 123593....	2....	YOKE				
15..	539 114805....	4....	SPACER $\frac{5}{16}$				

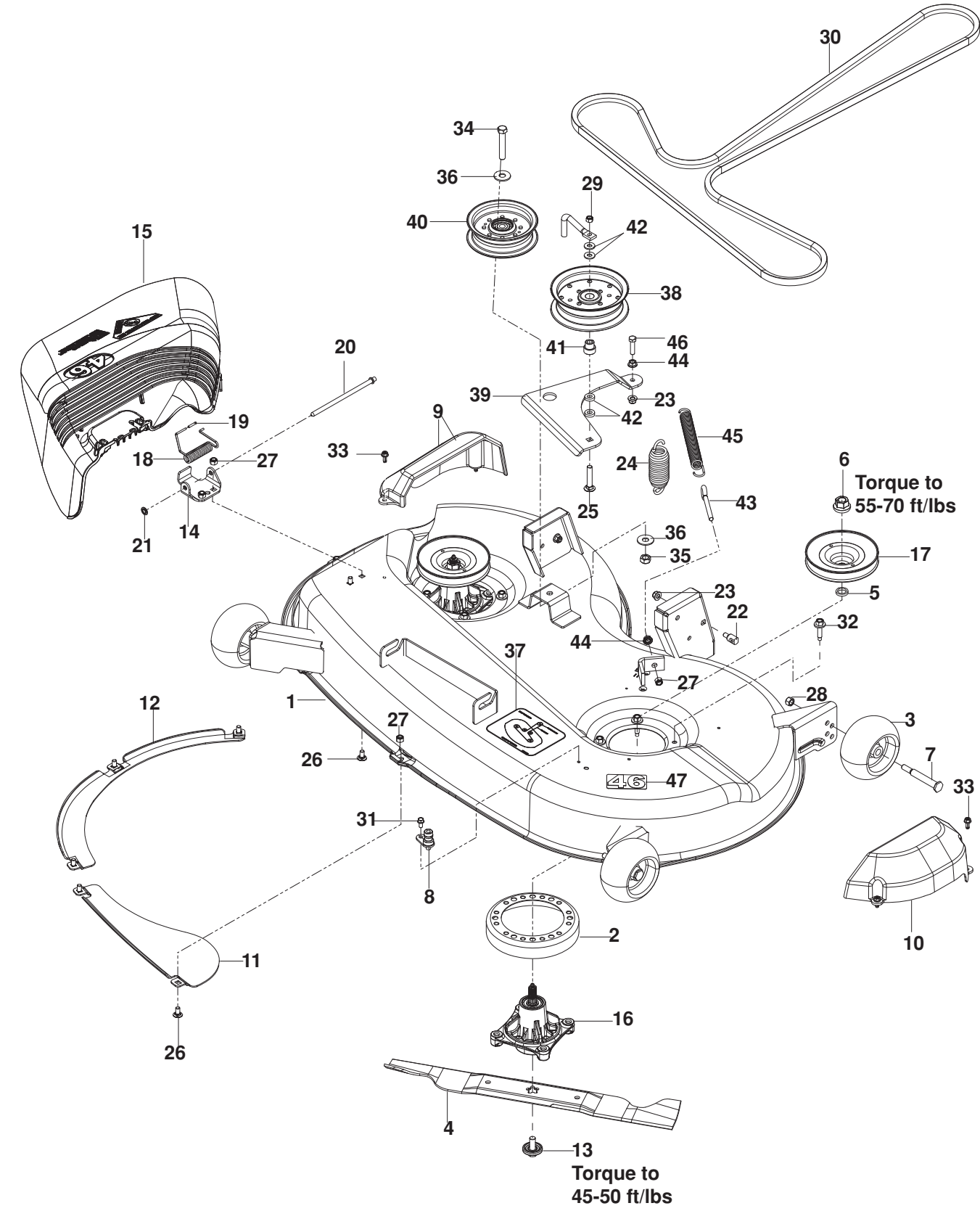
42" DECK



42" DECK

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	525 307402....	1....	DECK w/DECALS	26..	539 990692..	10....	WASHER $\frac{5}{16}$ STD FLT
2..	539 112170....	3....	HOUSING ASSY	27..	539 990209....	8....	BOLT, HEX HD $\frac{5}{16}$ -18 x 1
3..	539 107520....	3....	WASHER, SPACER	28..	539 990187....	8....	WASHER $\frac{5}{16}$ SLW
4..	539 107630..	12....	SCREW $\frac{5}{16}$ -18 x WSH HD	29..	539 117245....	1....	BELT, DECK
5..	525 348501....	3....	PULLEY, MANDREL	30..	539 112413....	1....	PLATE, CONFINEMENT
6..	539 107590....	3....	NUT $\frac{9}{16}$ TOP CNTRLK	31..	539 990799....	2....	BOLT, RD HD $\frac{5}{16}$ -18 x $\frac{5}{8}$
7..	525 326801....	3....	BLADE	32..	539 990717....	2....	NUT $\frac{5}{16}$ -18 HEX NYLOC
8..	539 107522....	3....	BOLT ASSY, BLADE	33..	539 112050....	3....	BEARING, BALL
9..	532 176066....	1....	ROLLER, NOSE	34..	539 976998....	1....	ZERK
10..	539 107613....	1....	ROD, ROLLER, NOSE	35..	539 101331....	1....	NUT $\frac{1}{2}$ -13 HEX NYLOC
11..	539 990365....	2....	PIN, COTTER $\frac{1}{8}$ x $\frac{3}{4}$	36..	539 990550....	1....	WASHER $\frac{1}{2}$ STD FLT
12..	539 112198....	1....	ARM, IDLER	37..	539 990582....	1....	BOLT, HEX HD $\frac{3}{8}$ -16 x 1
13..	539 103256....	1....	SPRING	38..	539 103427....	1....	BUSHING, PIVOT
14..	539 132728....	3....	PULLEY, IDLER	39..	539 102243....	1....	WASHER, SUPPORT
15..	539 112169....	2....	BUSHING, IDLER	40..	539 103433....	1....	BOLT, HEX HD $\frac{1}{2}$ -13 x $\frac{3}{4}$
16..	539 103303....	2....	HEAVY WASHER	41..	539 112899....	2....	NUT $\frac{5}{16}$ -18 HEX FLG NYLOC
17..	539 101341....	2....	BOLT, HEX HD $\frac{3}{8}$ -16 x 3	42..	532 195161....	2....	STUD w/ ANTI-ROTATE
18..	539 990517....	3....	WASHER $\frac{3}{8}$ FLT STD	43..	539 976989....	2....	HAIRPIN
19..	539 976979....	4....	NUT $\frac{3}{8}$ -16 HEX NYLOC	44..	539 976982....	2....	WASHER $\frac{5}{8}$ FLT SAE
20..	539 104763....	8....	RETAINER, U TYPE	45..	539 119893....	1....	DECAL, 42
21..	525 341401....	1....	BELT SHIELD, RT	46..	539 112620....	1....	DECAL, BELT ROUTING
22..	525 341501....	1....	BELT SHIELD, LT	47..	539 105743....	2....	DECAL, NO STEP
23..	539 110731....	1....	CHUTE, DISCHARGE	48..	539 117707....	1....	DECAL, FUSION
24..	539 110735....	1....	SPRING, TORSION	49..	539 118762....	2....	SPRING
25..	539 110736....	1....	PIN, CLEVIS $\frac{5}{16}$				

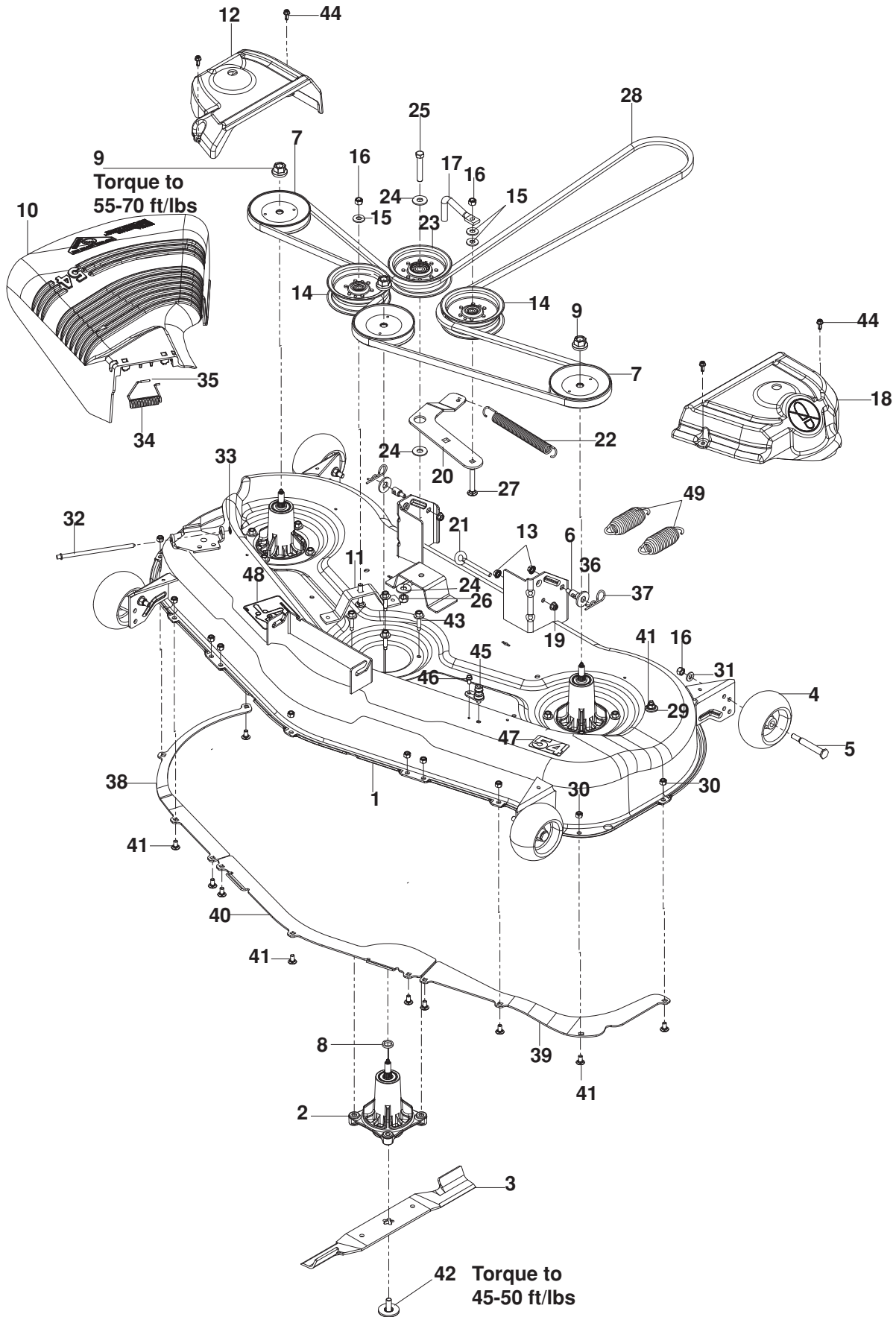
46" DECK



46" DECK

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	522 745401....	1....	DECK w/DECALS	25..	539 128101....	1....	BOLT $\frac{3}{8}$ -16 x 2 $\frac{1}{2}$ CARRIAGE
2..	539 107518....	2....	STRIPPER, UNIVERSAL	26..	539 990316....	7....	BOLT $\frac{5}{16}$ -18 x $\frac{3}{4}$ RD HD
3..	539 107610....	3....	WHEEL, GAUGE	27..	539 990717....	8....	NUT $\frac{5}{16}$ -18 HEX NYLOC
4..	777 405380....	2....	BLADE, HI-LIFT	28..	539 976979....	3....	NUT $\frac{3}{8}$ -16 HEX NYLOC
5..	539 107520....	2....	WASHER, SPACER	29..	539 200282....	1....	NUT $\frac{3}{8}$ -16 HEX NYLOC, JAM
6..	539 107590....	2....	NUT $\frac{9}{16}$ TOP CNTRLK	30..	539 117245....	1....	BELT, DECK
7..	539 107608....	3....	BOLT, SHOULDER	31..	539 108461....	1....	BOLT $\frac{1}{4}$ -20 x $\frac{1}{2}$ HWST
8..	532 415598....	1....	WASHOUT PORT	32..	539 107630....	8....	SCREW $\frac{5}{16}$ -18 x WSH HD
9..	532 405506....	1....	SHIELD, BELT RH	33..	539 107631....	4....	SCREW $\frac{1}{4}$ -20 x $\frac{5}{8}$ TRDROLL
10..	532 405507....	1....	SHIELD, BELT LH	34..	539 104870....	1....	BOLT, HEX HD $\frac{7}{16}$ -14 x 2 $\frac{1}{2}$
11..	532 403149....	1....	BAFFLE, FRONT	35..	539 119124....	1....	NUT $\frac{7}{16}$ -14 HEX NYLOC
12..	532 403150....	1....	BAFFLE, FRONT RH	36..	539 104864....	2....	WASHER $\frac{7}{16}$
13..	532 193003....	2....	BOLT, WASHER	37..	510 240201....	1....	DECAL, BELT ROUTING
14..	532 192557....	1....	BRACKET, DEFLECTOR	38..	539 132728....	1....	PULLEY, IDLER
15..	532 405357....	1....	SHIELD, DEFLECTOR	39..	574 689002....	1....	ARM, IDLER
16..	539 107515....	2....	CUTTER HOUSING	40..	532 196104....	1....	PULLEY, IDLER SPEC. HUB
17..	539 113962....	2....	PULLEY, DECK	41..	539 112076....	1....	IDLER BUSHING
18..	539 107609....	1....	SPRING, TORSION	42..	539 109562....	4....	WASHER $\frac{3}{8}$
19..	539 107627....	1....	CAP, SLEEVE	43..	539 115574....	1....	EYE BOLT $\frac{5}{16}$ x 3 $\frac{1}{2}$
20..	539 110462....	1....	ROD, HINGE	44..	539 990585....	2....	NUT $\frac{5}{16}$ -18 HEX WHIZLK
21..	539 107626....	1....	PUSHNUT	45..	539 120920....	1....	SPRING, DECK BELT
22..	532 195161....	2....	STUD w/ ANTI-ROTATE	46..	539 990627....	1....	BOLT $\frac{5}{16}$ -18 x 1 $\frac{1}{4}$ HEX HD
23..	539 112899....	3....	NUT $\frac{5}{16}$ -18 HEX FLG NYLOC	47..	521 967401....	1....	DECAL, 46"
24..	539 118762....	1....	SPRING				

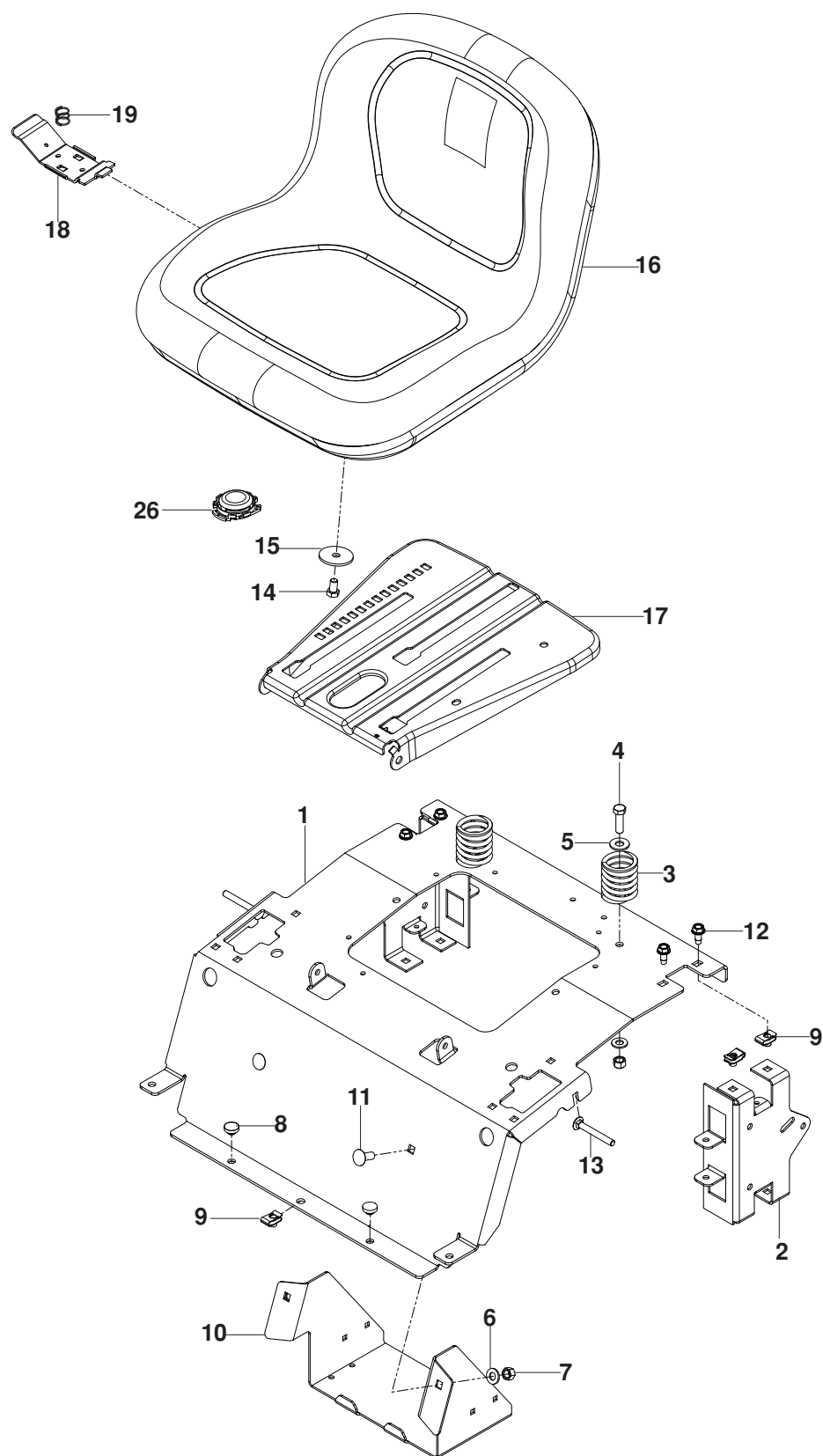
54" DECK



54" DECK

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	522 745601....	1....	DECK w/ DECALS	26..	539 119124....	1....	NUT $\frac{7}{16}$ -14 HEX NYLOC
2..	539 112057....	3....	MANDREL, GREASABLE	27..	539 128101....	1....	BOLT $\frac{3}{8}$ -16 x $2\frac{1}{2}$ CARRIAGE
3..	777 187256....	3....	BLADE, BAGGING	28..	539 114557....	1....	V-BELT
4..	539 107610....	4....	WHEEL, GAUGE	29..	539 990188....	1....	WASHER $\frac{5}{16}$ SAE FLT
5..	539 107608....	4....	BOLT, SHOULDER	30..	539 990717..	12....	NUT $\frac{5}{16}$ -18 HEX NYLOC
6..	532 195161....	2....	STUD w/ ANTI-ROTATE	31..	539 990122....	4....	WASHER $\frac{3}{8}$ SAE FLT
7..	539 112171....	3....	PULLEY	32..	539 110462....	1....	ROD, HINGE
8..	539 107520....	3....	WASHER, SPACER	33..	539 107626....	1....	PUSHNUT
9..	539 107590....	3....	NUT $\frac{9}{16}$ TOP CNTRLK	34..	539 107609....	1....	SPRING, TORSION
10..	539 112054....	1....	DEFLECTOR	35..	539 107627....	1....	CAP, SLEEVE
11..	539 100145....	1....	BOLT, RD HD $\frac{3}{8}$ -16 x 2	36..	539 109554....	2....	WASHER $\frac{1}{2}$
12..	539 113558....	1....	BELT SHIELD, RT	37..	539 976989....	2....	HAIRPIN #4
13..	539 990585....	3....	NUT $\frac{5}{16}$ -18 HEX WHIZLK	38..	539 112059....	1....	BAFFLE, RIGHT
14..	532 196106....	2....	PULLEY IDLER	39..	539 112060....	1....	BAFFLE, LEFT
15..	539 990517....	3....	WASHER $\frac{3}{8}$ FLT STD	40..	539 112062....	1....	BAFFLE, CENTER
16..	539 976979....	6....	NUT $\frac{3}{8}$ -16 HEX NYLOC	41..	539 990316..	12....	BOLT, RD HD $\frac{5}{16}$ -18 x $\frac{3}{4}$
17..	522 629701....	1....	BELT KEEPER	42..	539 107522....	3....	BOLT ASSY, BLADE
18..	539 113557....	1....	BELT SHIELD, LT	43..	539 107630..	12....	SCREW $\frac{5}{16}$ -18 x WSH HD
19..	539 112899....	2....	NUT $\frac{5}{16}$ -18 HEX FLG NYLOC	44..	539 107631....	4....	SCREW $\frac{1}{4}$ -20 x $\frac{5}{8}$ THDROLL
20..	510 220002....	1....	IDLER ARM	45..	532 415598....	1....	WASHOUT PORT
21..	539 115574....	1....	EYE BOLT $\frac{5}{16}$ x $3\frac{1}{2}$	46..	539 108461....	1....	BOLT $\frac{1}{4}$ -20 x $\frac{1}{2}$ HWST
22..	539 120920....	1....	SPRING, DECK BELT	47..	521 967501....	1....	DECAL, 54
23..	532 196104....	1....	PULLEY, IDLER SPEC. HUB	48..	539 112620....	1....	DECAL, BELT ROUTING
24..	539 104864....	3....	WASHER $\frac{7}{16}$	49..	539 118762....	2....	SPRING
25..	539 104870....	1....	BOLT, HEX HD $\frac{7}{16}$ -14 x $2\frac{1}{2}$				

SEAT



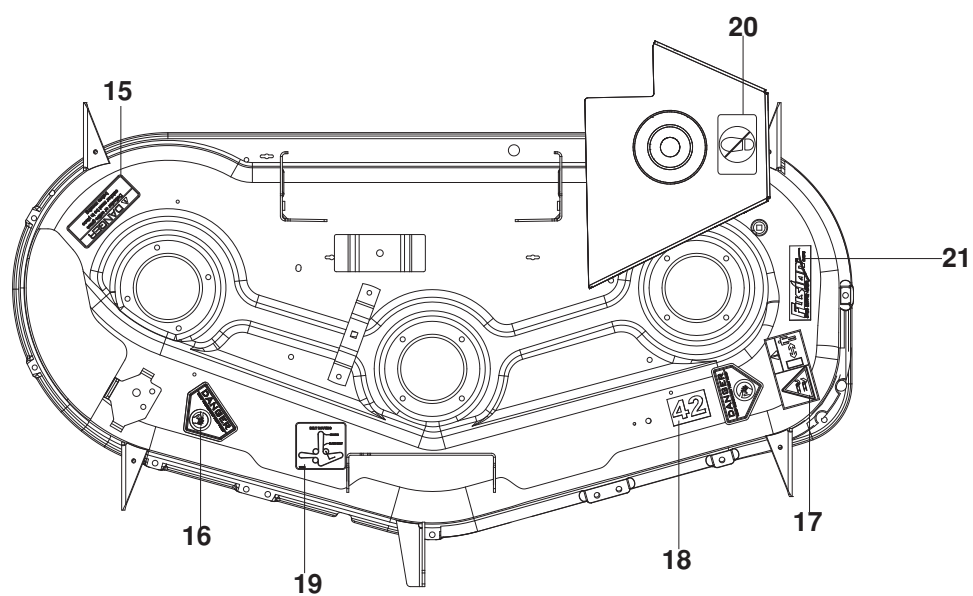
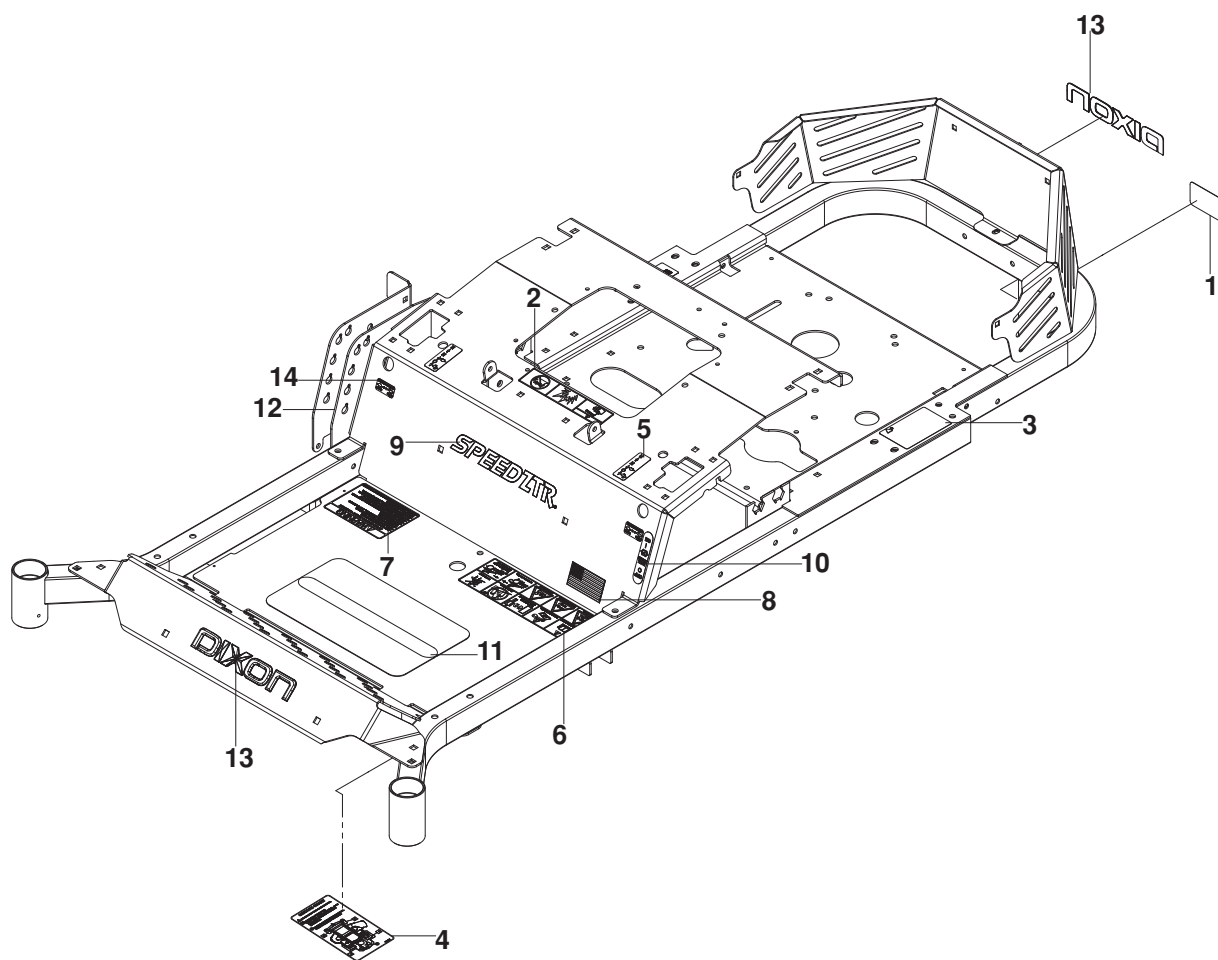
SEAT

ITEM	PART NO.	QTY.	DESCRIPTION
1..	510 171904....	1....	SUPPORT, SEAT
2..	574 522702....	2....	SUPPORT, REAR SEAT
3..	539 110300....	2....	SPRING, SEAT
4..	539 976941....	2....	BOLT, HEX HD $\frac{3}{8}$ -16 x $1\frac{1}{4}$
5..	539 990517....	2....	WASHER $\frac{3}{8}$ FLT STD
6..	539 990122....	4....	WASHER $\frac{3}{8}$ SAE FLT
7..	539 976979....	4....	NUT $\frac{3}{8}$ -16 HEX NYLOC
8..	539 102587....	2....	GROMMET, BUMPER
9..	539 104763....	5....	RETAINER, U TYPE
10..	510 231302....	1....	BOX, BATTERY

ITEM	PART NO.	QTY.	DESCRIPTION
11..	539 990645....	2....	BOLT $\frac{3}{8}$ -16 x 1 RD HD
12..	539 107475....	4....	BOLT $\frac{5}{16}$ -18 x $\frac{3}{4}$ THD FRM
13..	510 422701....	2....	BOLT $\frac{5}{16}$ -18 x $2\frac{1}{2}$ RD HD
14..	539 108503....	1....	BOLT $\frac{3}{8}$ -16 x $\frac{5}{8}$ HEX HD
15..	539 111897....	1....	WASHER $\frac{3}{8}$, SPECIAL
16..	522 598901....	1....	SEAT
17..	532 196977....	1....	SEAT PAN
18..	532 197661....	1....	HANDLE, SLIDE, SEAT
19..	532 198200....	1....	SPRING, LATCH SEAT
20..	539 132140....	1....	SWITCH, SEAT

DECALS

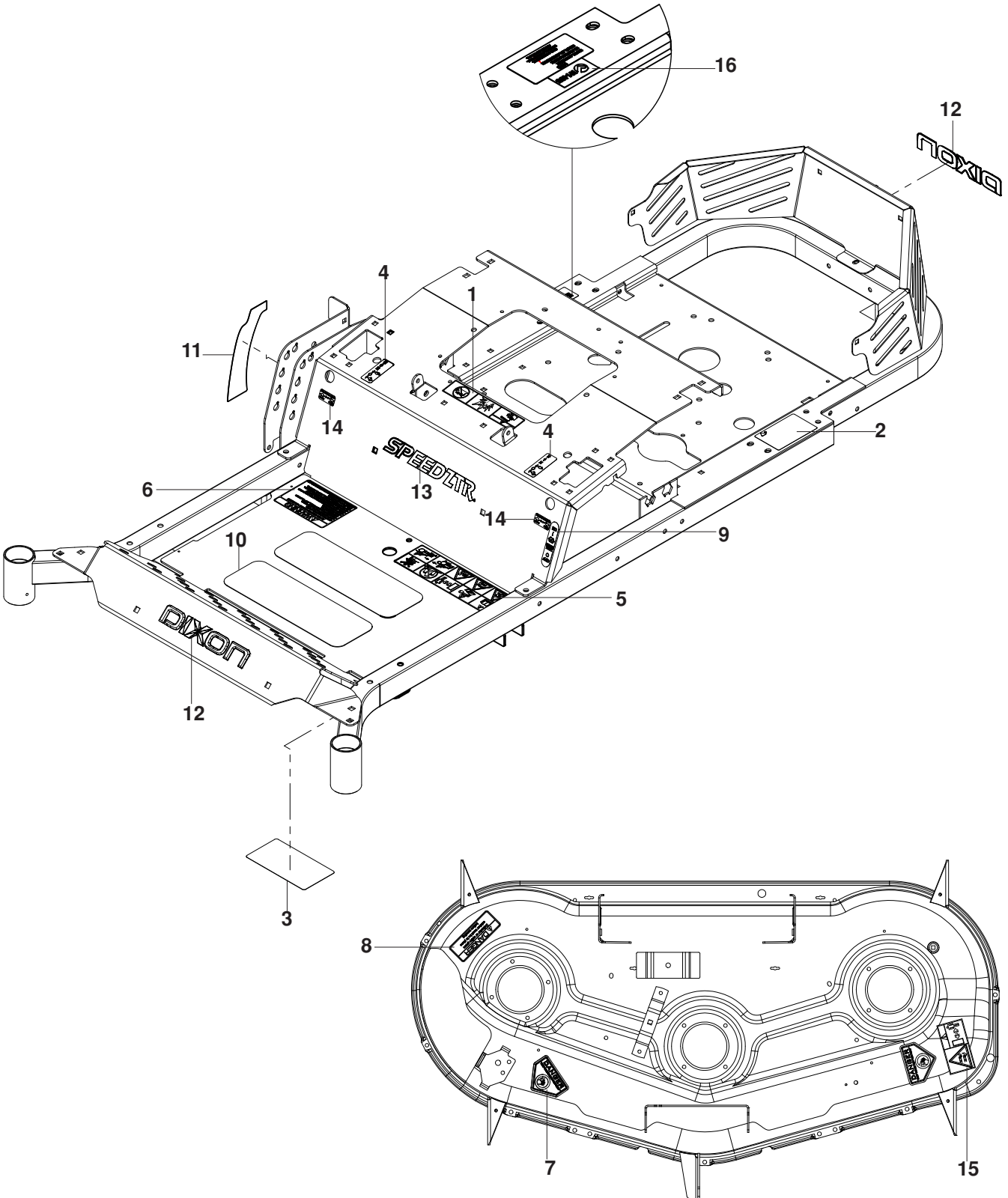
MODEL 966496201



DECALS

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 101881....	1....	DECAL, PROP 65	12..	521 980501....	1....	DECAL, HEIGHT
2..	539 105745....	1....	DECAL, BATTERY WARNING	13..	521 971701....	2....	DECAL, DIXON DOMED
3..	539 108385....	1....	DECAL, DO NOT TOW	14..	539 110974....	1....	DECAL, FST
4..	539 109897....	1....	DECAL, SERVICE	15..	539 115717....	2....	DECAL, DANGER
5..	539 103333....	2....	DECAL, MOTION CONTROL	16..	539 913010....	2....	DECAL, CPSC
6..	539 109908....	1....	DECAL, SAFETY WARN	17..	539 105746....	1....	DECAL, SEVERING
7..	539 113213....	1....	DECAL, WARNING	18..	539 103491....	1....	DECAL, 42"
8..	539 117709....	1....	DECAL, FLAG	19..	539 112620....	1....	DECAL, BELT ROUTING
9..	521 982701....	1....	DECAL, SPEEDZTR	20..	539 105743....	2....	DECAL, NO STEP
10..	539 120006....	1....	DECAL, PARK BRAKE	21..	539 117707....	1....	DECAL, FUSION
11..	539 977778....	2....	ABRASIVE PAD				

MODELS 966496301, 965883101, 965883201



DECALS

ITEM	PART NO.	QTY.	DESCRIPTION	ITEM	PART NO.	QTY.	DESCRIPTION
1..	539 105745....	1....	DECAL, BATTERY WARNING	9..	539 120006....	1....	DECAL, PARK BRAKE
2..	539 108385....	1....	DECAL, DO NOT TOW	10..	539 977778....	2....	ABRASIVE PAD
3..	539 109897....	1....	DECAL, SERVICE	11..	521 980501....	1....	DECAL, HEIGHT
4..	539 103333....	2....	DECAL, MOTION CONTROL	12..	521 971701....	2....	DECAL, DIXON DOMED
5..	539 107959....	1....	DECAL, WARNING	13..	521 982701....	1....	DECAL, SPEEDZTR
6..	539 113213....	1....	DECAL, WARNING	14..	539 110974....	1....	DECAL, FST
7..	539 913010....	2....	DECAL, CPSC	15..	539 105746....	1....	DECAL, SEVERING
8..	539 115717....	2....	DECAL, DANGER	16..	539 110279....	1....	DECAL, ECM AUSTRALIA

